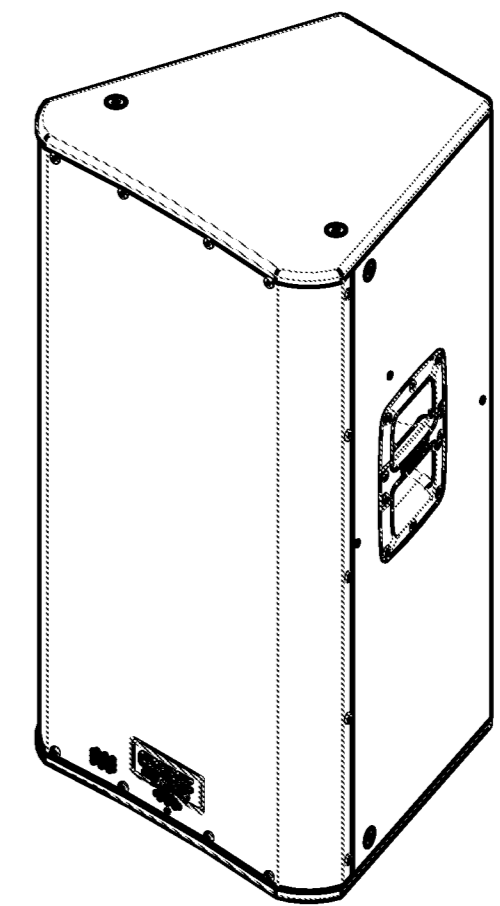
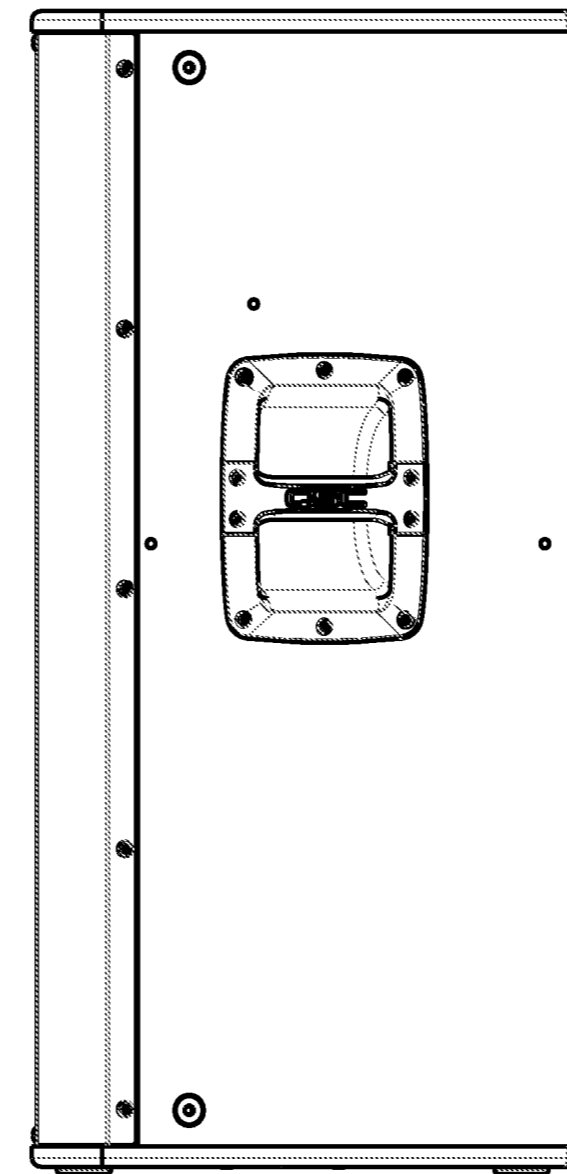
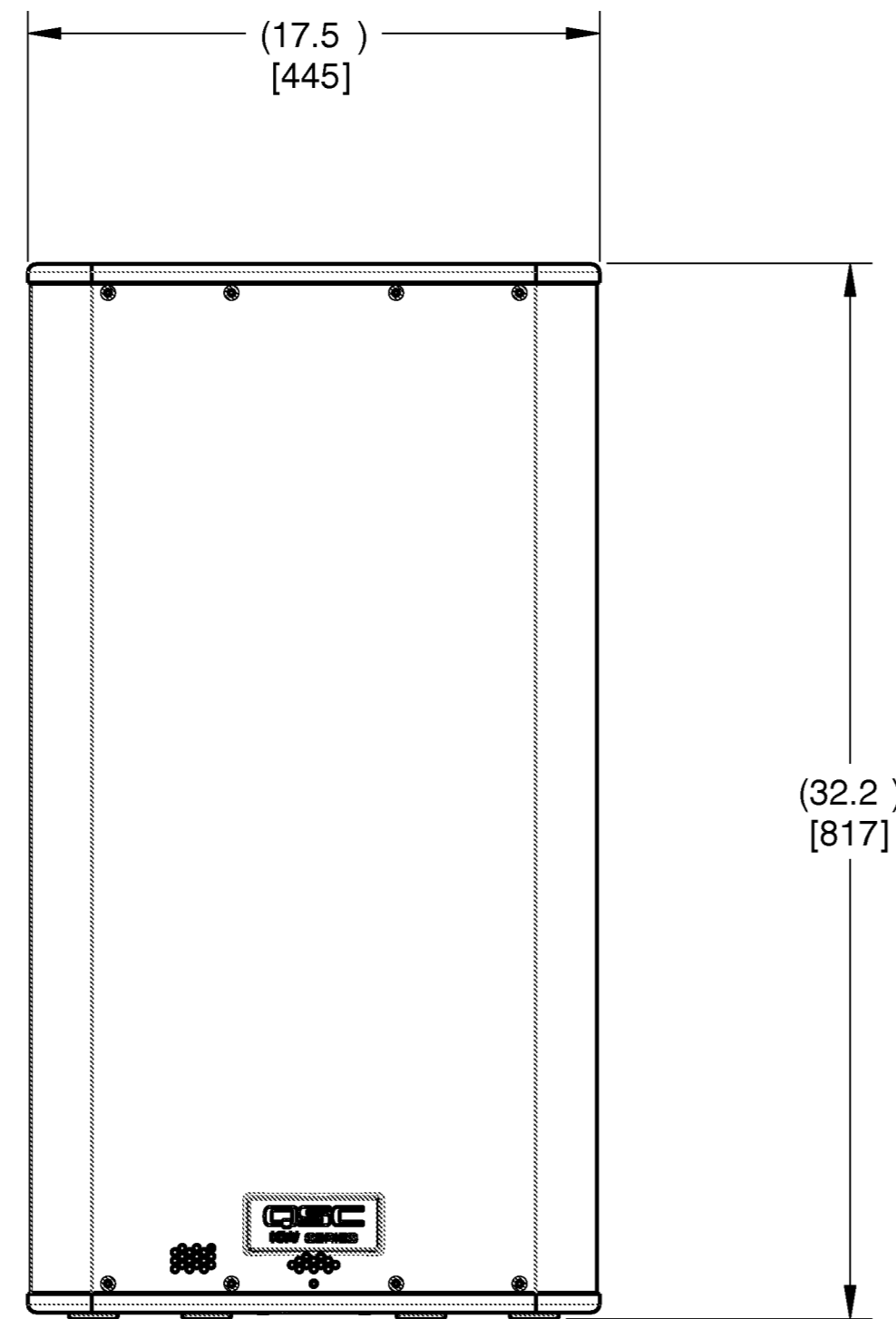
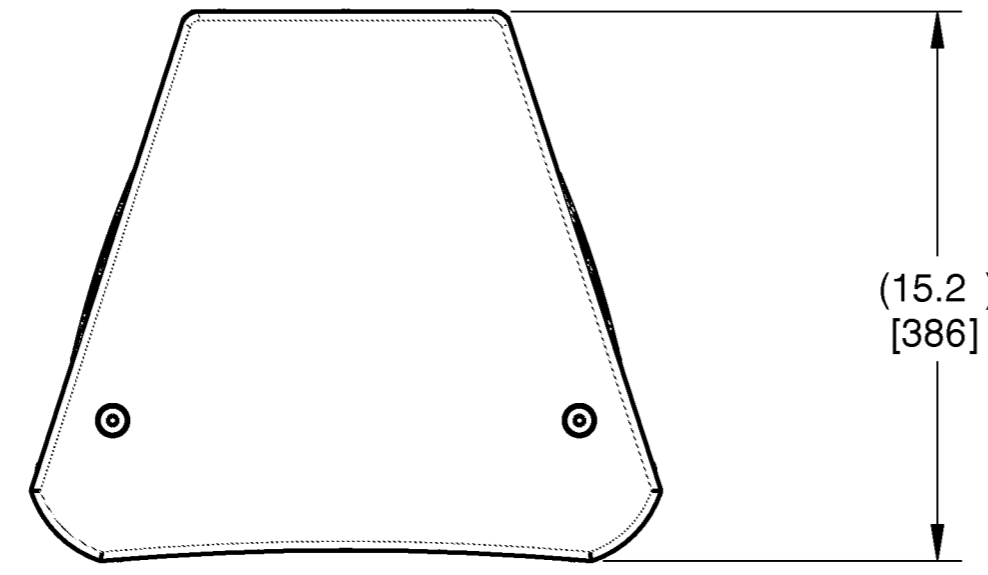


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REVISIONS					
REV	ECO	DESCRIPTION	BY	EFF DATE	ISSUED
10	-	REDESIGN	RS	05-APR-10	-
A	9991	PRODUCTION REL. W. CHANGE, REV NOTES & ADD ITEM 27	RS	26-MAY-10	DD



SCALE 0.125

- 7 ENSURE PROPER SEATING OF HARDWARE AND TORQUE TO 40 lb-in.
- 6 ENSURE PROPER SEATING OF HARDWARE AND TORQUE TO 25 lb-in.
- 5 APPLY 1/2 X 1/2 GASKET (PS-000168-00) ON ENCLOSURE AT HORN AND HANDLE CUP MATINGS SURFACES PRIOR TO INSTALLATION.
- 4 APPLY 1/2 X 1/8 GASKET (PS-000128-00) ON ENCLOSURE AT MATING SURFACES PRIOR TO INSTALLATION.
- 3 APPLY 1/4 X 1/8 GASKET (PS-000130-00) ON MATING SURFACES PRIOR TO INSTALLATION.

2. ALL DIMENSIONS NOT SHOWN ARE DERIVED FROM CONTROLLED DATA FILE: <DWG NO.> <CURRENT REV.>
 1. THIS PART MUST BE ROHS COMPLIANT PER QSC RD-000160-00. SUPPLIER TO PROVIDE A CERTIFICATE OF ROHS COMPLIANCE.

NOTE: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES [MM] TOLERANCES ARE: DECIMALS DECIMALS ANGLES XX±.02[.5] .XXX±.010[.25] ± 1/2 DEBURR EDGES .010 [.25] R MAX	APPROVALS	DATE (DD-MMM-YY)	QSC AUDIO PRODUCTS, LLC 1675 MACARTHUR BOULEVARD COSTA MESA, CA 92626 SPEAKER ASSY, KW152
	DRAWN R. SHIMA	26-APR-10	
	CHECKED J. CHAVEZ	24-MAY-10	
	MFG ENG D. GALVAN	21-MAY-10	
FINISH	QA CHECK D. BROWN	19-MAY-10	SIZE CAGE CODE DRAWING NO. REV D 00PW4 WP-215200-01 A
DRAWING INFO: WP-215200-01 .A.5		SCALE: 0.188	DO NOT SCALE DRAWING SHEET 1 OF 2
MODEL INFO: WP-215200-01 .A.3			

Assembly Item Number:WP-215200-01 Assembly Description:SPEAKER ASSY,,KW152,BLK,,UNIV SPLY,FULL RNG,15" 2-WAY

Part Number	Description	Item No.	Qty
CH-000525-GP	HANDLE BAR, , , HPR122i,	1	2
CH-001020-00	GRILLE, 15", , KW152,	2	1
MS-000403-00	FOOT, PLASTIC, WL212-sw, ,	3	4
MS-000423-00	INSULATION DAMPING, WL2102-sw, , ,	4	3
NW-000046-00	WSHR, FLT, , , .281 ID, .625 OD, .062 THK. TOL. +/- .010, STL, BLK, ZINC, CR3	5	4
NW-000168-00	WSHR, RTNR, M8, , , , STL, CLR, ZINC CR3,	6	2
NW-264815-09	WSHR, LCK, 0.26, SPLIT, , , .062, STL, BLK, ZINC,	7	4
PA-000268-00	FLEXIBLE LIGHT PIPE ASSY, DOME FACE, SM ADAPTER, 2.09", KW152/153/LXT315	8	1
PA-000271-00	TILT DIRECT ASSY, KW SERIES, , ,	9	1
PL-000501-GP	HANDLE CUP, , , , ,	10	2
PL-000703-00	HORN, HF, KW152, , ,	11	1
PL-000720-00	LOGO, QSC, KW152/153/181, , ,	12	1
SC-000027-00	PHILLIPS, ROUNDHEAD, , , , #8, 0.5" L, WOOD, , BLACK, PHOS, 6219 LUBE,	14	2
SC-000214-00	SCR, PHH, PHN, MACH, , , , M5, 20 L, STL CLASS 4.6, BLK, ZINC CR3, ND PATCH MDM	15	4
SC-000215-00	SCR, PHH, PNH, MACH, , , , M5, 30 L, STL CLASS 4.6, BLK, ZINC CR3,	16	12
SC-000226-00	SCR, HEX SKT, FLH, MACH, , , , M10, 25 L, STL CLASS 10.9, BLK, ZINC CR3,	17	11
SC-000255-00	SCR, PPH, PNH, , , , , M5, 25 L, STL, BLK, ZINC CR3, 9.0 MAX HD,	18	8
SC-000259-00	SCR, PHH, PNH, PARTICLE BD, , , , #10, 5/8 L, CARBON STL, BLK, ZINC, CR3,	19	40
SC-000307-00	SCR, HEXHD CAP, CAP, , , , , M6, 25 L, STL, BLK, ZINC CR3,	20	4
SC-000348-00	SCR, PHH, PNH, PARTICLE BOARD, , , , #10, 1" L, CARBON STL, BLK, ZINC CR3,	21	12
SP-000184-00	COMPRESSION DRIVER, , , , 1.75", PETP, NEODYMIUM, CELESTION, K/KW SERIES	22	1
WC-000513-00	WIRE HARNESS, , , , KW122/152, ,	23	1
WP-212203-00	PCB ASSY, LED, SPKR, , GRILLE	24	1
WP-215204-00	TOP COVER ASSY, , KW152, , UNIV SPLY, FULL RNG, 15" 2-WAY	25	1
XD-000002-00	WOOFER, 15", , PAPER, CERAMIC, CELESTION, KW152	26	1